


5. ITEM A TO BE TITLED IN ACCORDANCE WITH THE TOOLING WHERE APPLICABLE.

THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW.								UNLESS OTHERWISE STATED: DIMENSIONS ARE IN MILLIMETERS		THIS DOCUMENT IS CONFIDENTIAL AND THE COPYRIGHT PROPERTY OF MULTIPULSE ELECTRONICS LTD. IT MUST NOT BE LOANED, COPIED OR USED FOR PURPOSES OTHER THAN THAT FOR WHICH IT WAS PURCHASED, WITHOUT THE WRITTEN APPROVAL OF THE MANAGING DIRECTOR. MULTIPULSE LTD UNIT 1-3 GOLDSWORTH PARK TRADING ESTATE, WORKING, SURREY GU21 9BA.	
NOM SIZE	OVER		0	6	30	120	400	1000	MACHINED SURFACES TO BE ± 0.15 BS 1134	ALL SHARP EDGES TO BE DEBURRED	
	TO		6	30	120	400	1000	-			
MACHINED	±	0.2	0.5	0.8	1.2	2	3				
FABRICATED	±	1	1	1.5	2	3	4				
PROJECTION									ENGINEERING DRAWING STANDARD TO dsgl-doc-0011		

ISSUE	GRID REF	ALTERATION
P1		FIRST ISSUE. UNDER dg8 design PROJECT No. MP/13/002.

-	-	3	K	M5 FLAT WASHER (FORM A)	003/190922	STEEL TO BS 4320 TABLE 1, E2P
-	-	3	J	M5 X 16 SOCKET BUTTON HD SCREW	483-9638	HIGH TENSILE STEEL, BRIGHT ZINC PLATED. RS PART No.
-	4	-	H	M3 BENT BEAM NUT	003/180161	STEEL TO BS 4929 PART 1, E2P
-	4	-	G	M3 FLAT WASHER (FORM A)	003/190914	STEEL TO BS 4320 TABLE 1, E2P
-	4	-	F	M3 X 12 SOCKET BUTTON HD SCREW	483-9565	HIGH TENSILE STEEL, BRIGHT ZINC PLATED. RS PART No.
-	1	-	E	DUMMY RECEPTICLE	M0262-16NH	AMPHENOL PART No.
-	1	-	D	DUMMY RECEPTICLE	31-10-RFX	AMPHENOL PART No.
-	1	-	C	DUMMY RECEPTICLE	R164.329.000	AMPHENOL PART No.
-	-	1	B	GROMMET	PV732	REEVITE PART No
-	5	-	A	M5 EUROSERT	39006-75030	AVDEL PART No. - STEEL/DIN EN 10263-2 Qst 34-3 (ZINC PLATED)
1	-	-	11	FRONT PLATE	00056-11	STEEL TO BS EN 10025-2:2004 S275JR
1	-	-	10	GUSSET	00056-10	STEEL TO BS EN 10025-2:2004 S275JR
1	-	-	09	BACKPLATE	00056-09	STEEL TO BS EN 10025-2:2004 S275JR
X	1	-	08	DUMMY SUPPORT FABRICATION ASSY	00056-08	COMPRISING ITEMS: 09 : 11
X	X	-	07	DUMMY SUPPORT ASSY COMPLETE	00056-07	COMPRISING ITEMS: 08 & C - H
	-	1	06	COVER PLATE	00056-06	STEEL TO BS EN 10025-2:2004 S275JR
	1	-	05	FLANGE PLATE	00056-05	STEEL TO BS EN 10025-2:2004 S275JR
	1	-	04	BACK PLATE	00056-04	STEEL TO BS EN 10025-2:2004 S275JR
	1	-	03	WRAPPER PLATE	00056-03	STEEL TO BS EN 10025-2:2004 S275JR
	X	1	02	BOX FABRICATION	00056-02	COMPRISING ITEMS: 03, 04, 05 & A
	X	X	01	HANDESET MOUNTING BOX ASSEMBLY	00056-01	COMPRISING ITEMS: 02, 06 , B , J , K
QUANTITY	ITEM No.		DESCRIPTION	CAT./PART No.	MATERIAL SPECIFICATION ETC	

M U L T I P U L S E

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P1	08.01.15	P.ELSEY	R BEDDOW	M HOPTROFF	-
ISSUE	DATE	DRAWN	CHECKED	ENDORSED	APPROVED
TITLE					DRAWING No. MP-CO-00056 PROJECT No. E012507 SCALE @ A0 1:1
MISCELLANEOUS DETAILS CLASS 47 RETB					