



ISSUE	GRID REF	ALTERATION
P1		FIRST ISSUE. UNDER dg8 design PROJECT No. MP/13/002.

			09	ANGLE BRACKET	00076-09	STEEL TO BS EN 10025-2:2004 S275JR
			08	RETB LABEL	00076-08	TRAFFOLYTE
		1	07	ANGLE BRACKET	00076-07	STEEL TO BS EN 10025-2:2004 S275JR
		1	06	BACKPLATE	00076-06	STEEL TO BS EN 10025-2:2004 S275JR
		X	05	DUMMY SUPPORT BRACKET ASSEMBLY	00076-05	COMPRISING ITEMS: 06 & 07
4	4	A	M5 EURO SERT	39006-75030		AVDEL PART No. - STEEL DIN EN 10263-2 Cat 34-3 (ZINC PLATED)
	1	-	04	SUPPORT BRACKET	00076-04	STEEL TO BS EN 10025-2:2004 S275JR
	-	1	03	SUPPORT BRACKET	00076-03	STEEL TO BS EN 10025-2:2004 S275JR
	X	-	02	SUPPORT BRACKET ASSEMBLY	00076-02	COMPRISING ITEMS 04 & A
	X	-	01	SUPPORT BRACKET ASSEMBLY	00076-01	COMPRISING ITEMS 03 & A
QUANTITY	ITEM No.			DESCRIPTION	CAT./PART NO.	MATERIAL SPECIFICATION ETC.

# MULTIPULSE

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P1	12.01.15	P. ELSEY	R. BEDDOE	M. HOPKINSON	
ISSUE	DATE	DRAWN	CHECKED	ENDORSED	APPROVED

TITLE		DRAWING No.
MISCELLANEOUS DETAILS CLASS 37 RETB		MP-C0-00076
		PROJECT No.
		E015507
		SCALE @ A0
		1:2

- NOTES:
- POWDER COAT SCHEDULE ITEMS 03, 04, 05 & 09:  
AN APPROVED SURFACE FINISH TO GM/RT2130 AND BS6853 CATEGORY 1B  
POWDER COAT TO BS 6497 COLOUR RAL 7001 (GREY).  
GLOSS LEVEL 25-35%
  - ALL POWDER COATING TO BE IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS.
  - ALL HOLES, THREADS, FASTENERS AND PRE-ASSEMBLED COMPONENTS TO BE PROTECTED DURING POWDER COATING.
  - LABEL, ITEM 08, TO BE BLACK TEXT ON A WHITE BACKGROUND, TEXT TO BE ARIAL 5mm AND POSITIONED CENTRALLY ON LABEL.

THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW.										UNLESS OTHERWISE STATED:		THIS DOCUMENT IS CONFIDENTIAL AND THE COPYRIGHT PROPERTY OF MULTIPULSE ELECTRONICS LTD. IT MUST NOT BE LOANED, COPIED OR USED FOR PURPOSES OTHER THAN THAT FOR WHICH IT WAS SUPPLIED, WITHOUT THE WRITTEN APPROVAL OF THE MANAGING DIRECTOR. MULTIPULSE ELECTRONICS LTD. UNIT 1-3 GOLDSWORTH PARK TRADING ESTATE, WOKING, SURREY GU21 3BA.	
NOM SIZE	OVER	DIMENSIONS ARE IN MILLIMETERS				MACHINED SURFACES TO BE 3.2 (BS 1134)		ALL SHARP EDGES TO BE DEBURRED		PROJECTION		ENGINEERING DRAWING STANDARD TO dg8-dwg-0011	
		0	6	30	120	400	1000	1	2	3	4		
MACHINED	±	0.2	0.5	0.8	1.2	2	3						
FABRICATED	±	1	1	1.5	2	3	4						