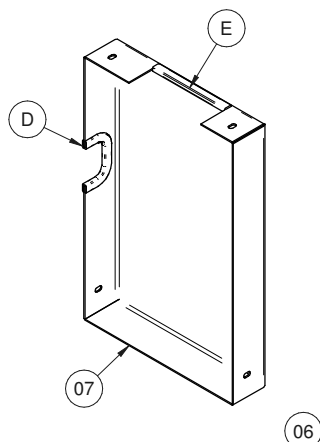
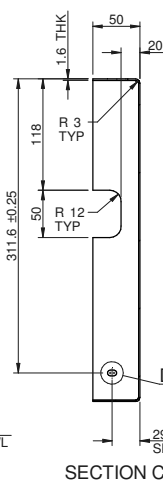
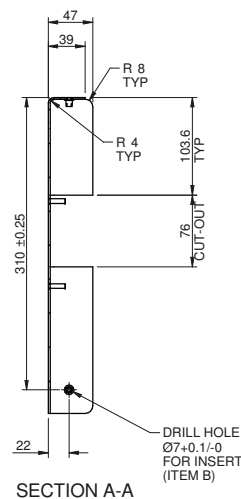
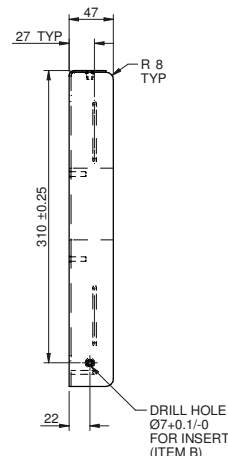
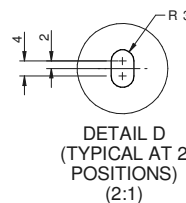
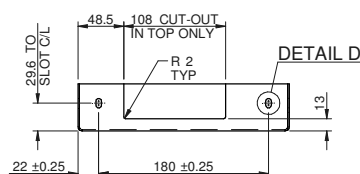
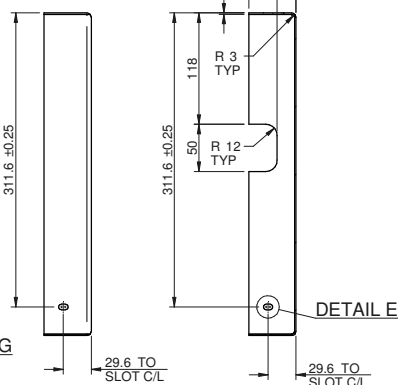
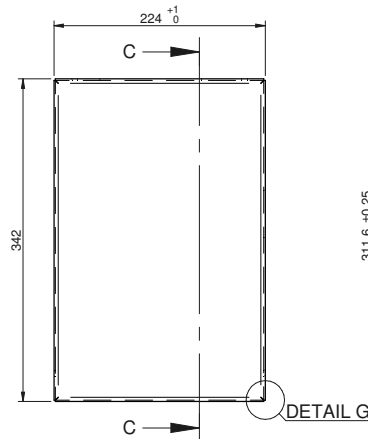
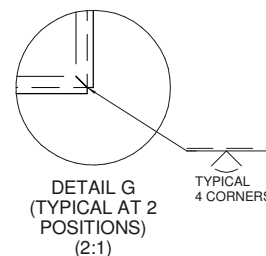
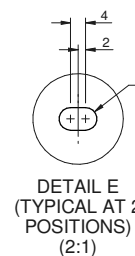
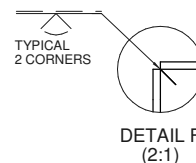
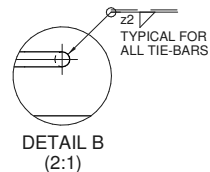
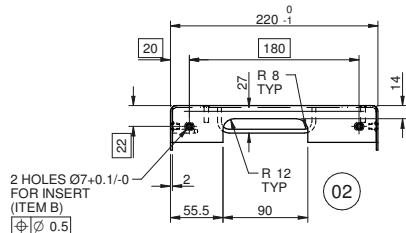
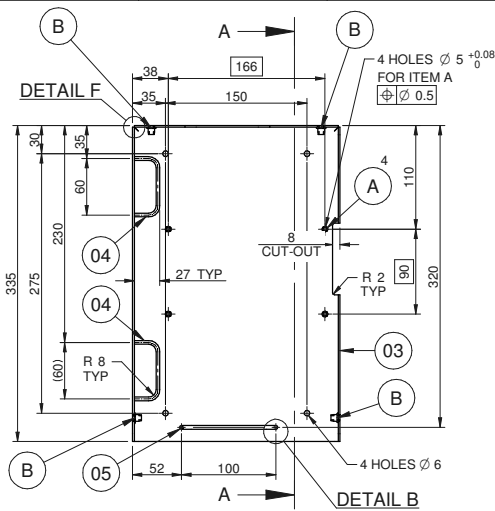


ISOMETRIC VIEW




ISOMETRIC VIEW



NOTES:

1. POWDER COAT SCHEDULE ITEM 02 & 07:
AN APPROVED SURFACE FINISH TO GM/RT2130 AND BS6853 CATEGORY 1B.
POWDER COAT TO BS 6497 COLOUR RAL 7001 (GREY).
GLOSS LEVEL 25-35%
2. ALL POWDER COATING TO BE IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS.
3. ALL HOLES, THREADS, FASTENERS AND PRE-ASSEMBLED COMPONENTS TO BE PROTECTED DURING POWDER COATING.
4. ITEMS A & B TO BE FITTED IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS USING CORRECT TOOLING.

THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW.								UNLESS OTHERWISE STATED: DIMENSIONS ARE IN MILLIMETERS	
NOM SIZE	OVER	0	6	30	120	400	1000	DIMENSIONAL SURFACES TO BE 3/2 (BS1134)	
	TO	6	30	120	400	1000	-		
MACHINED	±	0.2	0.5	0.8	1.2	2	3	ALL SHARP EDGES TO BE DEBURRED PROJECTION 	
FABRICATED	±	1	1	1.5	2	3	4		

<p>THIS DOCUMENT IS CONFIDENTIAL AND THE COPYRIGHT PROPERTY OF MULTIPULSE ELECTRONICS Ltd. IT MUST NOT BE LOANED, COPIED OR USED FOR PURPOSES OTHER THAN THAT FOR WHICH IT WAS SUPPLIED, WITHOUT THE WRITTEN APPROVAL OF: MANAGING DIRECTOR, MULTIPULSE ELECTRONICS Ltd. UNIT 1-3 GOLDSWORTH PARK TRADING ESTATE, WOKING, SURREY GU21 3BA.</p>	
<p>ENGINEERING DRAWING STANDARD TO dgs8-doc-0011</p>	

ISSUE	GRID REF	ALTERATION
P1		FIRST ISSUE. UNDER dg8 design PROJECT No. MP/13/002.

	1	E	GROMMET STRIP 1.5-2mm GRIPx100mm LG	0495	CABLECRAFT PART No.	
	1	D	GROMMET STRIP 1.5-2mm GRIPx100mm LG	0495	CABLECRAFT PART No.	
	1	07	COVER	00075-07	STEEL TO BS EN 10025-2:2004 S275JR	
	X	06	ENCLOSURE COVER ASSEMBLY	00075-06	COMPRISING: ITEMS 07, D AND E	
	-	1	C	GROMMET STRIP 1.5-2mm GRIPx140mm LG	0495	CABLECRAFT PART No.
	4	-	B	M5 EUROSERT	39006-75030	AVDEL PART No. - STEEL/DIN EN 10263-2 Cat 34-3 (ZINC PLATED)
	4	-	A	M5 x 18LG CLINCH STUD	FH-M5-18-2	PENN ENGINEERING PART No.
	1	-	05	TIE BAR	00075-05	MAKE FROM 4MM DIA BAR - STEEL TO BS EN 10083-1:1991 C22E+2
	2	-	04	TIE BAR	00075-04	MAKE FROM 4MM DIA BAR - STEEL TO BS EN 10083-1:1991 C22E+2
	1	-	03	BOX	00075-03	STEEL TO BS EN 10025-2:2004 S275JR
	X	02	BOX ASSEMBLY	00075-02	COMPRISING: ITEMS 03-05, A & B	
	X	01	ENCLOSURE BOX ASSEMBLY	00075-01	COMPRISING: ITEMS 02 & C	
QUANTITY	ITEM NO.		DESCRIPTION	CAT./PART NO.	MATERIAL SPECIFICATION ETC	

M U L T I P U L S E

Multipulse Electronics Ltd
Unit 1 - 3 Goldsworth Park Trading Estate
Woking, Surrey GU21 3BA

P1	12.01.15	P. ELSEY	R BEDDOO	M HOPTROFF	
ISSUE	DATE	DRAWN	CHECKED	ENDORSED	APPROVED
TITLE					DRAWING No. MP-C0-00075 PROJECT No. E012507 SCALE @ A0 1:2
JUNCTION BOX ENCLOSURE ASSEMBLY & DETAILS CAB TYPE 2 CLASS 37 RETB					