


- NOTES:**
1. POWDER COAT SCHEDULE ITEMS 02:  
AN APPROVED SURFACE FINISH TO GM/RT2130 AND  
BS6853 CATEGORY 1B.  
POWDER COAT TO BS 6497 COLOUR RAL 7001 (GREY).  
GLOSS LEVEL 25-35%
  2. ALL PAINTING TO BE IN ACCORDANCE WITH  
MANUFACTURERS INSTRUCTIONS.
  3. ALL HOLES, THREADS, FASTENERS AND PRE-ASSEMBLED  
COMPONENTS TO BE PROTECTED DURING PAINTING.
  4. ITEMS A & B TO BE INSTALLED IN ACCORDANCE WITH  
MANUFACTURERS INSTRUCTIONS USING CORRECT TOOLING.

THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW.										UNLESS OTHERWISE STATED:  DIMENSIONS ARE IN MILLIMETERS		THIS DOCUMENT IS CONFIDENTIAL AND THE COPYRIGHT PROPERTY OF MULTIPLE-ELECTRONICS LTD. IT MUST NOT BE LOANED, COPIED OR USED FOR PURPOSES OTHER THAN THAT FOR WHICH IT WAS SUPPLIED, WITHOUT THE WRITTEN APPROVAL OF MANAGING DIRECTOR, MULTIPLE ELECTRONICS LTD UNIT 1-3 GOLDSBOROUGH PARK TRADING ESTATE, WORKING, DRAUGHT Q2B1 3BA	
NOM SIZE								MACHINED SURFACES TO BE $\nabla_{\text{R}} \sqrt{\text{HIS 1341}}$	ALL SHARP EDGES TO BE DEBURRED				
	OVER	0	6	30	120	400	1000						
TO	6	30	120	400	1000	-	-						
MACHINED	$\pm$	0.2	0.5	0.8	1.2	2	3						
FABRICATED	$\pm$	1	1	1.5	2	3	4						
ENGINEERING DRAWING STANDARD TO dsg-dac-0011													