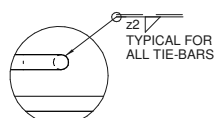
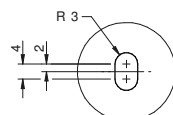
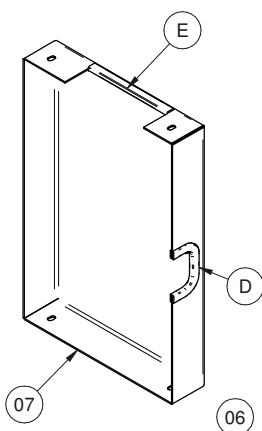


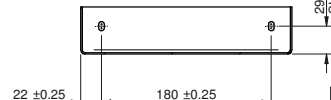
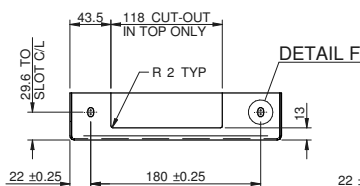
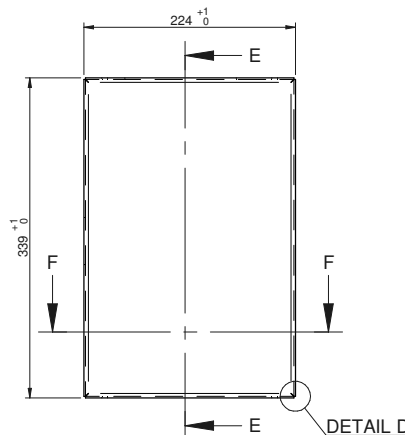
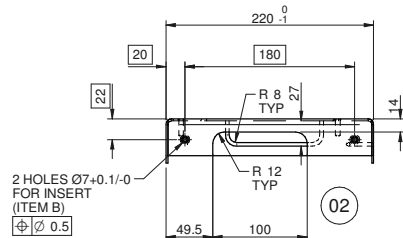
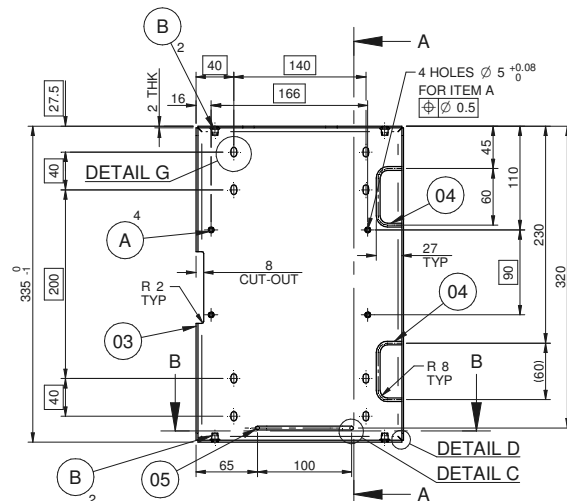
ISOMETRIC VIEW



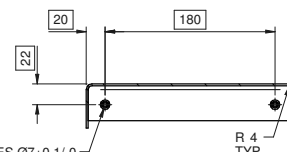
DETAIL C
(2:1)



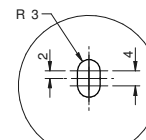
DETAIL F
(TYPICAL AT 4
POSITIONS)
(2:1)



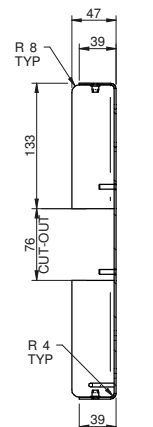
SECTION F-F



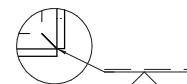
SECTION B-B



DETAIL G
(2:1)
(TYPICAL AT 8
POSITIONS)




SECTION A-A



DETAIL D
(2:1)
TYPICAL FOR ITEMS
02 & 07

NOTES:

1. POWDER COAT SCHEDULE ITEM 02 & 07: AN APPROVED SURFACE FINISH TO GM/RT2130 AND BS6853 CATEGORY 1B. POWDER COAT TO BS 6497 COLOUR RAL 7001 (GREY). GLOSS LEVEL 25-35%
2. ALL POWDER COATING TO BE IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS.
3. ALL HOLES, THREADS, FASTENERS AND PRE-ASSEMBLED COMPONENTS TO BE PROTECTED DURING POWDER COATING.
4. ITEMS A & B TO BE FITTED IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS USING CORRECT TOOLING.

<p>THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW.</p>								<p>UNLESS OTHERWISE STATED:</p> <p>DIMENSIONS ARE IN MILLIMETERS</p>		<p>THIS DOCUMENT IS CONFIDENTIAL AND THE COPYRIGHT PROPERTY OF MULTISPEC ELECTRONICS LTD. IT MUST NOT BE LOANED, COPIED OR USED FOR PURPOSES OTHER THAN THAT FOR WHICH IT WAS PROVIDED, WITHOUT THE WRITTEN APPROVAL OF:</p> <p>MANAGING DIRECTOR, MULTISPEC ELECTRONICS LTD. UNIT 1-3 GOLDSWORTH PARK TRADING ESTATE, WORKING, DRALEY GUY SS8A</p>	
NOM SIZE	OVER	0	6	30	120	400	1000	<p>MACHINED SURFACES TO BE ± 0.1 (IS 1314)</p>		<p>PROJECTION</p>	
	TO	6	30	120	400	1000		<p>ALL SHARP EDGES TO BE DEBURRED</p>			
MACHINED	\pm	0.2	0.5	0.8	1.2	2	3				
FABRICATED	\pm	1	1	1.5	2	3	4			<p>ENGINEERING DRAWING STANDARD TO dsgb doc 0011</p>	

ISSUE	GRID REF	ALTERATION				
P1		FIRST ISSUE. UNDER dg8 design PROJECT No. MP/13/002.				
		1	E	GROMMET STRIP 1.5-2mm GRIPx118mm LG	0495	CABLECRAFT PART No.
		1	D	GROMMET STRIP 1.5-2mm GRIPx100mm LG	0495	CABLECRAFT PART No.
		1	07	COVER	00074-07	STEEL TO BS EN 10025-2:2004 S275JR
		X	06	ENCLOSURE COVER ASSEMBLY	00074-06	COMPRISING: ITEMS 07, D AND E
		1	C	GROMMET STRIP 1.5-2mm GRIPx140mm LG	0495	CABLECRAFT PART No.
	4	-	B	M5 EUROSERT	39006-75030	AVDEL PART No. - STEEL:DIN EN 10263-2 Qst 34-3 (ZINC PLATED)
	4	-	A	M5 x 18LG CLINCH STUD	FH-M5-18-ZI	PENN ENGINEERING PART No.
	1	-	05	TIE BAR	00074-05	MAKE FROM 4MM DIA BAR - STEEL TO BS EN 10 10083-1:1991 C22E+
	2	-	04	TIE BAR	00074-04	MAKE FROM 4MM DIA BAR - STEEL TO BS EN 10 10083-1:1991 C22E+
	1	-	03	BOX	00074-03	STEEL TO BS EN 10025-2:2004 S275JR
	X	1	02	BOX ASSEMBLY	00074-02	COMPRISING ITEMS 03-05, A & B
	X	01	ENCLOSURE BOX ASSEMBLY	00074-01	COMPRISING: ITEMS 02 & C	
QUANTITY		ITEM No.	DESCRIPTION		CAT./PART NO.	MATERIAL SPECIFICATION ETC.
<div>MULTIPULSE</div> <div>Multipulse Electronics Ltd Unit 1 - 3 Goldsworth Park Trading Estate Woking, Surrey GU21 3BA</div>						
P1	12.01.15	P. ELSEY	R BEDDOW	M HOPTROFF	APPROVED	
TITLE		DRAWN				
JUNCTION BOX ENCLOSURE ASSEMBLY & DETAILS CAB TYPE 1 CLASS 37 RETB						DRAWING No. MP-C0-00074 PROJECT No. E012507 SCALE @ A0 1:2