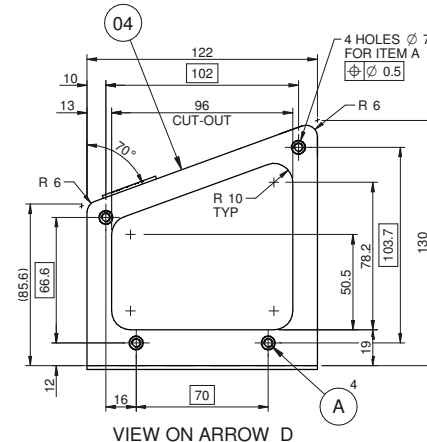
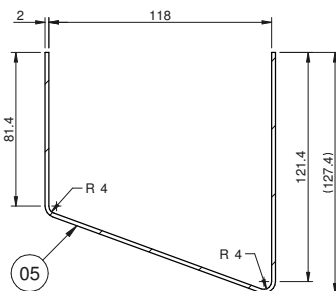
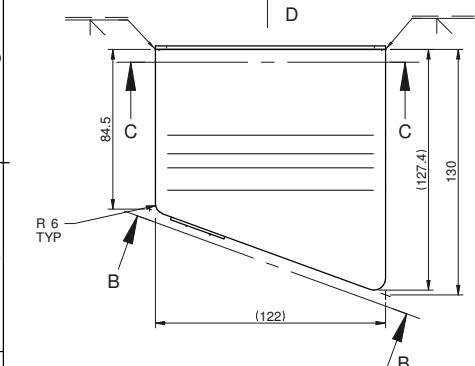


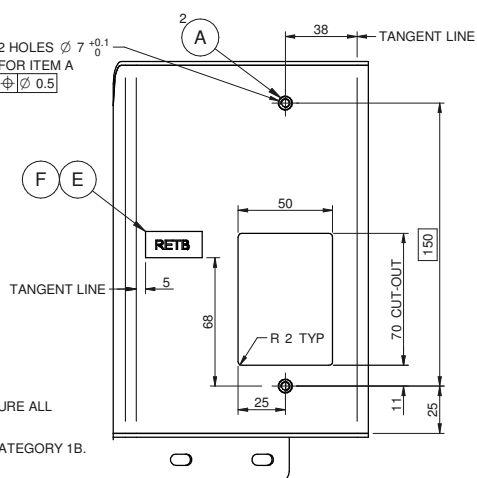
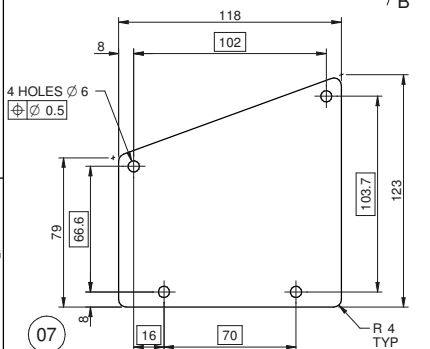
SECTION C-C



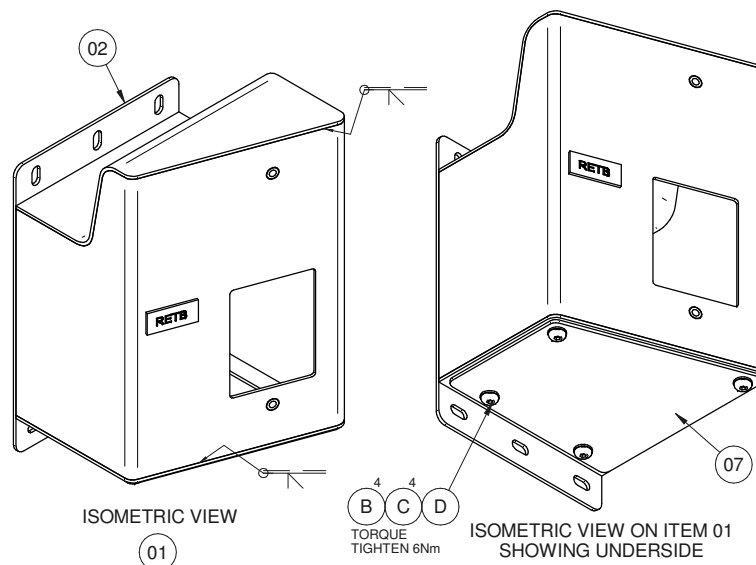
VIEW ON ARROW D



SECTION A-A
(SHOWING ITEM 05 ONLY)




SECTION B-B
ROTATED 20°



ISOMETRIC VIEW

ISOMETRIC VIEW ON ITEM
SHOWING UNDERSIDE

- NOTES:
1. WELD PREP TO BE DETERMINED BY MANUFACTURER TO ENSURE ALL NOMINAL DIMENSIONS & TOLERANCES ARE ACHIEVED.
 2. POWDER COAT SCHEDULE ITEM 02 & 07:
AN APPROVED SURFACE FINISH TO GM/RT2130 AND SB6853 CATEGORY 1B.
POWDER COAT TO BS 6497 COLOUR RAL 7001 (GREY).
GLOSS LEVEL 25-35%
 3. ALL POWDER COATING TO BE IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS.
 4. ALL HES, THREADS, FASTENERS AND PRE-ASSEMBLED COMPONENTS TO BE PROTECTED DURING POWDER COATING.
 5. ITEMS A, D & F TO BE USED/APPLIED IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS USING CORRECT TOOLING WHERE APPLICABLE.

THE TOLERANCE ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN SHALL BE AS SHOWN BELOW.								UNLESS OTHERWISE STATED: DIMENSIONS ARE IN MILLIMETERS	
NOM SIZE	OVER	0	6	30	120	400	1000	MACHINED SURFACES TO BE $\sqrt{3.2}$ (BS 1134)	
	TO	6	30	120	400	1000	-		
MACHINED	\pm	0.2	0.5	0.8	1.2	2	3	ALL SHARP EDGES TO BE DEBURR PROJECTION 	
FABRICATED	\pm	1	1	1.5	2	3	4		

UNLESS OTHERWISE STATED:
DIMENSIONS ARE IN MILLIMETERS
MACHINED SURFACES TO BE 3.2 (BS 1134) ✓
ALL SHARP EDGES TO BE DEBURRE

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MANAGING DIRECTOR,
MULTIPULSE ELECTRONICS Ltd.
UNIT 1-3 GOLDSWORTH PARK TRADING ESTATE,
WOKING, SURREY GU21 3BA.

ENGINEERING DRAWING STANDARD TO dgs-doc-0011

ISSUE	GRID REF	ALTERATION
P1		FIRST ISSUE. UNDER dg8 design PROJECT No. MP/13/002.

	-	F	ADHESIVE	480	HENKEL LOCTITE LTD
	-	E	RETB LABEL	00076-08	SEE DRAWING
	-	A/R	D LOCTITE 222 10ml	514-509	RS PART No.
	-	C	M5 PLAIN WASHER	003/190922	STEEL TO BS 4320. EZP
	-	B	M5 x 16 SKT BUTTON HEAD SCREW	483-9638	HIGH TENSILE STEEL, BRIGHT ZINC PLATED. RS PART NO.
6	-	A	M5 EUROSERT	39006-7503x	AVDEL PART NO. - STEEL DIN EN 10263-2 Qst 34-3 (ZINC PLATED)
	-	1	07 COVER PLATE	00071-07	STEEL TO BS EN 10025-2:2004 S275JR
	-	1	06 TOP PLATE	00071-06	STEEL TO BS EN 10025-2:2004 S275JR
	-	1	05 WRAPPER PLATE	00071-05	STEEL TO BS EN 10025-2:2004 S275JR
	-	1	04 BOTTOM PLATE	00071-04	STEEL TO BS EN 10025-2:2004 S275JR
	-	1	03 BACKPLATE	00071-03	STEEL TO BS EN 10025-2:2004 S275JR
	X	1	02 BOX FABRICATION ASSEMBLY	00071-02	COMPRISING ITEMS: 03 - 07 & A
		X	01 HANDSET BOX ASSEMBLY	00071-01	COMPRISING ITEMS: 02, 08, B - F

QUANTITY	ITEM No.	DESCRIPTION	CAT./PART NO.	MATERIAL SPECIFICATION ETC
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M U L T I P U L S E

Multipulse Electronics Ltd
Unit 1 - 3 Goldsworth Park Trading Estate
Woking, Surrey GU21 3BA

R1	12.01.15	D. ELSEV	R. BENDOW	M. MOOTBOEE	

HANDSET MOUNTING BOX PLINTH ASSEMBLY AND DETAILS CLASS 37 RETB

DRAWING No.
MP-C0-00071

PROJECT No.

E012507

SCALE @ A0

1:1